

## POLENE® 28M020

POLENE® 28M020 is an Ethylene Methyl Acrylate (EMA) copolymer that has been specifically formulated for use in co-extrusion, extrusion coating, and compound applications. This versatile copolymer is not only compatible with polyolefins but also a wide range of engineering plastics, such as PA, PBT, PET, ABS, PC, and others.

Applications: Co-extrusion & Extrusion coating, Hot melt adhesives, Compatibilizer, and

MB Compounds

Characteristics: Softness & flexibility, good adhesion, compatibility with polar products,

Higher heat resistance, and High filler acceptance

Processing Temp.: ≤310 °C

## Typical properties

| Properties                      | Test Method  | Unit      | Typical Value |
|---------------------------------|--------------|-----------|---------------|
| Melt Flow Index (2.16 kg/190°C) | ASTM D 1238  | g/10 min. | 20            |
| MA Content                      | TPIPL Method | %         | 28            |
| Density                         | ASTM D 1505  | g/cm³     | 0.952         |
| Melting Temperature (DSC)       | TPIPL Method | °C        | 71            |
| Tensile Strength at Break       | ASTM D 638   | MPa       | 6.4           |
| Ultimate Elongation             | ASTM D 638   | %         | 923           |
| Hardness Shore D                | ASTM D 2240  | -         | 19            |
| Hardness Shore A                | ASTM D 2240  | -         | 71            |

Ref. 20240104 Edition